

BETHECHAMPIONS

WE CARE

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The Journey to Zero: A Site-wide Prevention Program

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From Predictable risk to Prevented harm

Slip



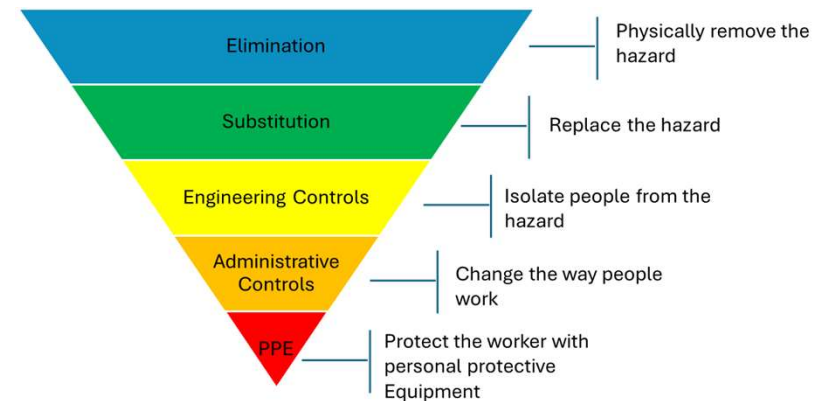
Trip



Falls



Slips, trips and falls remain the leading cause of incidents, accounting for **50% of total recordable incidents events**



To address this risk, we adopted the **Hierarchy of Controls** as our **guiding approach.**

Slip Hazard: Controlling Surfaces to Prevent Falls

Managing Wet and Icy Surface Risks

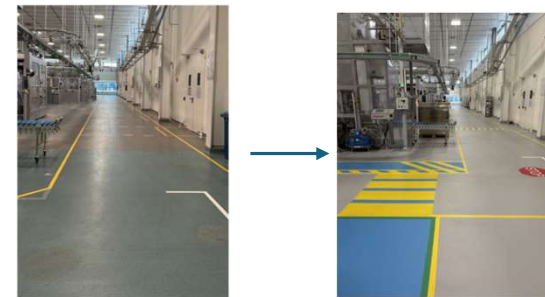


- a. **No access** allowed in wet floor areas until surfaces are fully dry.
- b. **Winter plan** implemented to manage outdoor areas and ice risk.
- c. **A standard** was defined and **rolled out globally**

Slip



Standardizing Surfaces for Safer Movement



- a. **Standardized area painting**, with pedestrian routes identified using a common color.
- b. **High-grip resin** floor coating applied to reduce slip risk.
- c. More than **8,300 m²** of floor surfaces **repainted**

Slip Hazard: Spill Risk Prevention

Triacetin shift handover inspections

Shift	A11.00.01.000				B 01.00.01.000				C 00.00.01.000				Total	Date	
	Supervision (incl. control)	Control	Supervision (incl. control)	Control	Supervision (incl. control)	Control	Supervision (incl. control)	Control	Supervision (incl. control)	Control	Supervision (incl. control)	Control			
Night	Production 2	1	2	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
Day	Production 2	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
Evening	Production 2	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
Night	Production 2	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
Day	Production 2	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
Evening	Production 2	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 4	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Production 8	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00
	Support activities	1	1	1	1	1	1	1	1	1	1	1	1	1	1.00

90 control/day
100% control logged
0 unmonitored areas

Engineering control – Drains (Glycerin)



10 metal guards installed
100% coverage after glycerin tank cleaning
0 uncontrolled slip exposure

Menthol capsule area



30 anti-slip mats installed
15 vacuum cleaner applied
0 unmonitored areas

Trip Hazard: From Hidden Risks to Safer Steps

Trip Hazard Mapping & Risk Hunting Day



- a. Trip hazard mapping conducted across both indoor and outdoor areas.
- b. **Full population** involved in **risk hunting days**
- c. More than **450 trip hazards** identified and mitigated.

Trip

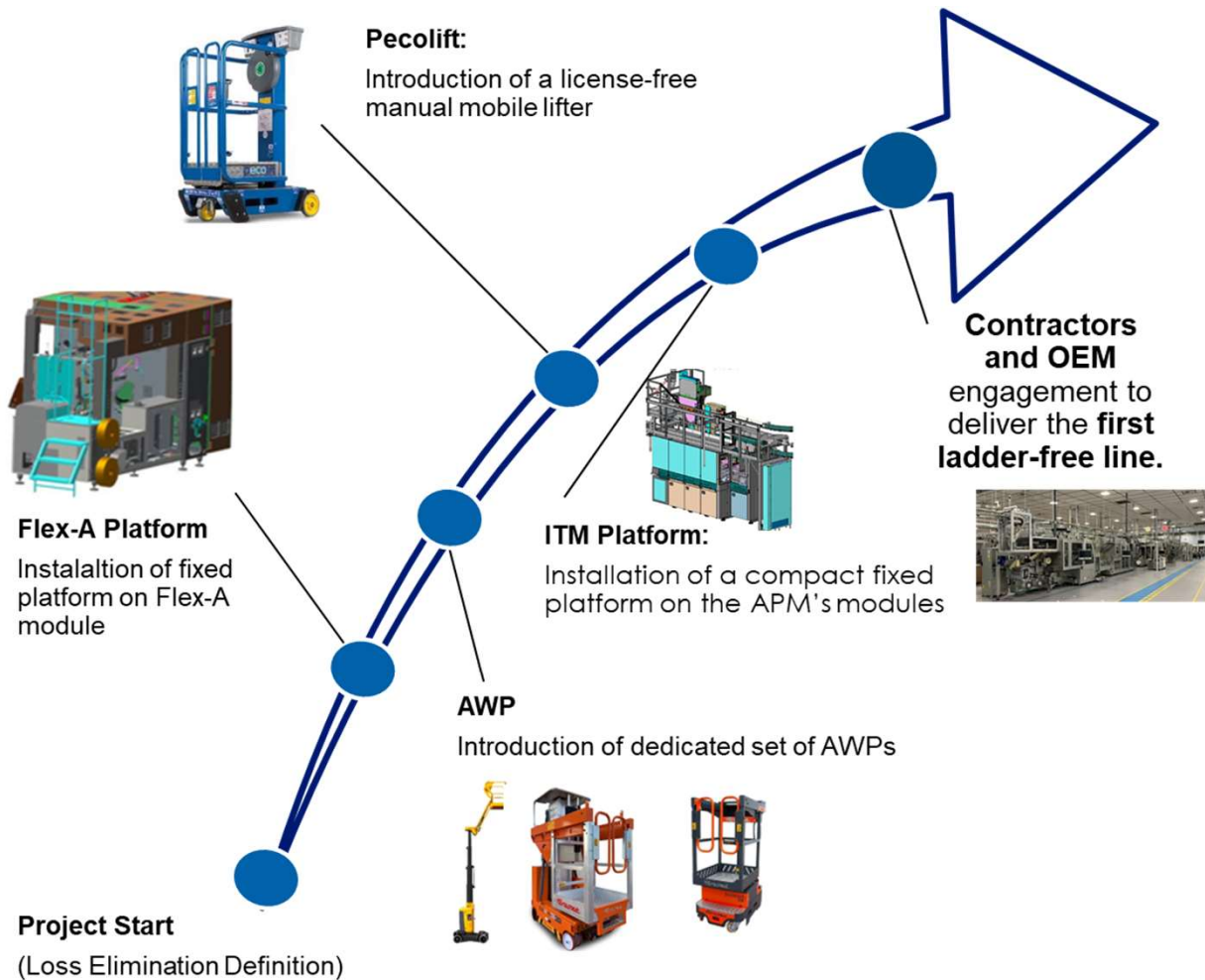


Safe Walkways in walkable ceiling area



- a. **Walkable steel walkway installed**, reducing trip and impact risks while improving safe access to work points and emergency exits
- b. **>1200 m² installed** with significant investment.

Beyond Compliance: Building a Zero-Fall Environment



SOME NUMBERS

17

Flex-A Platform Installed

5

AWPs with different features available

100%

Deployment Pecolift in MTB (n. 34)

20

ITM Platform Installed

>150

Single tasks with stairs dismissed

100%

Manufacturing teams trained on Pecolift + «Train The Trainer» Method

1

Best Practices recognized from HS Italian Authority (ASL) on Pecolift usage

TAKE AWAY

Falls are predictable and preventable

- Slips, trips and falls are not random events, but foreseeable risks that can be addressed systematically.

Design Is the First Line of Prevention

- Safe surfaces, clear walkways and engineered solutions eliminate hazards before behavior is required.

Zero Falls Is a System, Not a Rule

- Site-wide engagement, standardization and ownership turn compliance into a sustainable Zero-Fall environment.

Falls are prevented by design.

Identify hazards early, mitigate them systematically.



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